

# SERVICE ACCESS

## FRONT COVER UNIT

### To remove:

1. Remove setscrews A and the looper cover unit.
2. Remove the face plate unit and the back cover unit.
3. Turn the hand wheel toward you with your hand, and set the upper looper at lowest position, and remove setscrews B, C, D,E and the front cover unit.

### To attach:

4. Attach the front cover unit with setscrews B, C, D and E.
5. Attach the looper cover unit with setscrew A.
6. Attach the back cover unit and face plate unit.



